SmartLine

Honeywell

Technical Information

STF700 SmartLine Flange Mounted Level Specification 34-ST-03-103

Introduction

Part of the SmartLine® family of products, the STF700 is suitable for monitoring, control and data acquisition. STF700 products feature piezoresistive sensor technology combining pressure sensing with on chip temperature compensation capabilities providing high accuracy, stability and performance over a wide range of application pressures and temperatures. The SmartLine family is also fully tested and compliant with Experion ® PKS providing the highest level of compatibility assurance and integration capabilities. SmartLine easily meets the most demanding application needs for pressure measurement applications.

Best in Class Features:

- Accuracies up to 0.05% standard
- Stability up to 0.015% of URL per year for ten years
- Automatic static pressure & temperature compensation
- Rangeability up to 100:1
- Response times as fast as 90ms
- Multiple local display capabilities
- External zero, span, & configuration capability
- Polarity insensitive electrical connections
- Comprehensive on-board diagnostic capabilities
- Integral Dual Seal design for highest safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- World class overpressure protection
- Full compliance to SIL 2/3 requirements.
- Modular design characteristics
- Available with 15 year warranty

Figure 1 – STF700 Flanged Level Transmitters feature field-proven piezoresistive sensor technology

Span & Range Limits:

Model	URL "H_2O (mbar)	LRL "H_2O (mbar)	Max Span "H_2O (mbar)	Min Span "H_2O (mbar)
STF724	400 (1000)	-400 (-1000)	400 (1000)	4.0 (10.0)
STF72F	400 (1000)	-400 (-1000)	400 (1000)	4.0 (10.0)
Model	**psi (bar)**	**psi (bar)**	**psi (bar)**	**psi (bar)**
STF732	100 (7.0)	-100 (-7.0)	100 (7.0)	1 (0.07)
STF73F	100 (7.0)	-100 (-7.0)	100 (7.0)	1 (0.07)

Communications/Output Options:

- 4-20mA dc
- Honeywell Digitally Enhanced (DE)
- HART ® (version 7.0)
- FOUNDATION™ Fieldbus

All transmitters are available with the above listed communications protocols.

Description

The SmartLine family pressure transmitters are designed around a high performance piezo-resistive sensor. This one sensor actually integrates multiple sensors linking process pressure measurement with on-board static pressure (DP Models) and temperature compensation measurements. This level of performance allows the ST 700 to replace most competitive transmitters available today.

Indication/Display Option

The ST 700 modular design accommodates a basic alphanumeric LCD display.

Basic Alphanumeric LCD Display Features

- Modular (may be added or removed in the field)
- 0, 90,180, & 270 degree position adjustments
- Pa, KPa, MPa, KGcm2, Torr, ATM, i4H_2O, mH_2O, bar, mbar, inH_2O, inHG, FTH_2O, mmH_2O, mm HG, & psi measurement units
- 2 Lines 16 Characters (4.13H x 1.83W mm)
- Square root output indication (√)

Diagnostics

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing **lower overall operational costs**

Configuration Tools

Integral Three Button Configuration Option

Suitable for all electrical and environmental requirements, SmartLine offers the ability to configure the transmitter and display via three externally accessible buttons when a display option is selected. Zero/span capabilities are also optionally available via these buttons with or without selection of the display option.

Hand Held Configuration

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. This is accomplished via Honeywell's field-rated Multiple Communication Configurator (MCT202).
The MCT202 is capable of field configuring DE and HART Devices and can also be ordered for use in intrinsically safe environments. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any properly validated hand held configuration device.

Personal Computer Configuration

Honeywell's SCT 3000 Configuration Toolkit provides an easy way to configure Digitally Enhanced (DE) instruments using a personal computer as the configuration interface. Field Device Manager (FDM) Software and FDM Express are also available for managing HART & Fieldbus device configurations.

System Integration

- SmartLine communications protocols all meet the most current published standards for HART/DE/Fieldbus.
- Integration with Honeywell's Experion PKS offers the following unique advantages.
  - Tamper reporting
  - FDM Plant Area Views with Health summaries
  - All ST 700 units are Experion tested to provide the highest level of compatibility assurance

Modular Design

To help contain maintenance & inventory costs, all ST 700 transmitters are modular in design supporting the user's ability to replace meter bodies, add indicators or change electronic modules without affecting overall performance or approval body certifications. Each meter body is uniquely characterized to provide in-tolerance performance over a wide range of application variations in temperature and pressure and due to the Honeywell advanced interface, electronic modules may be swapped with any electronics module without losing in-tolerance performance characteristics.

Modular Features

- Meter body replacement
- Exchange/replace electronics/comms modules*
- Add or remove integral indicator*
- Add or remove lightning protection (terminal connection)*

* Field replaceable in all electrical environments (including IS) except flameproof without violating agency approvals.

With no performance effects, Honeywell's unique modularity results in ***lower inventory needs and lower overall operating costs.***

Performance Specifications[1]

Reference Accuracy [2] (conformance to +/-3 Sigma)

Table 1

Accuracy at Specified Span, Temperature and Static Pressure: (conformance to +/-3 Sigma)						
Model	**URL**	**LRL**	**Min Span**	**Maximum Turndown Ratio**	**Stability (%URL/Year for ten years)**	**Reference Accuracy[1] (% Span)**
STF724	400 in H_2O/1000mbar	-400 in H_2O/-1000mbar	4 in H_2O/10.0mbar	100:1	0.02%	**0.050%**
STF72F	400 in H_2O/1000mbar	-400 in H_2O/-1000mbar	4 in H_2O/10.0mbar	100:1	0.02%	**0.050%**
STF732	100 psi/7.0 bar	-100 psi/-7.0 bar	1 psi/0.07 bar	100:1	0.04%	**0.050%**
STF73F	100 psi/7.0 bar	-100 psi/-7.0 bar	1 psi/0.07 bar	100:1	0.04%	**0.050%**

Zero and span may be set anywhere within the listed (URL/LRL) range limits

Accuracy, Span, Temperature and Static Pressure Effect: (Conformance to +/-3 Sigma)

Table 2

		Accuracy[1] (% of Span)				**Temperature Effect (% Span/50°F)**		**Static Line Pressure Effect (% Span/300psi)**	
Model	**URL**	**Turn down greater than**	**A**	**B**	**C (see URL Units)**	**D**	**E**	**F**	**G**
STF724	400 in H_2O(1000mbar)	16:1	0.0125	0.0375	25(62.5)	0.260	0.040	0.095	0.010
STF72F	400 in H_2O (1000mbar)					0.050	0.020	0.025	0.005
Model	**URL**	**Turn down greater than**	**A**	**B**	**C (see URL Units)**	**D**	**E**	**F**	**G**
STF732	100 psi (7.0 bar)	4:1	0.0125	0.0375	25(1.7)	0.075	0.075	0.095	0.010
STF73F	100 psi (7.0 bar)					0.065	0.010	0.026	0.004
		Turn Down Effect $\pm\left[A + B\left(\frac{C}{Span}\right)\right]$ % Span				**Temp Effect** $\pm\left[D + E\left(\frac{URL}{Span}\right)\right]$ % Span per 28°C (50°F)		**Static Effect** $\pm\left[F + G\left(\frac{URL}{Span}\right)\right]$ % Span per 300 psi	

Total Performance (% of Span):

$$\text{Total Performance} = +/- \sqrt{(\text{Accuracy})^2 + (\text{Temp Effect})^2 + (\text{Static Line Pressure Effect})^2}$$

Total Performance Examples: (5:1 Turndown, up to 50 °F shift & up to 300 psi Static Pressure[3])

STF724 @ 80" H_2O: 0.485% of span

STF72F @ 80" H_2O: 0.166% of span

STF732 @ 20 psi: 0.475 % of span

STF73F@ 20 psi: 0.137% of span

Typical Calibration Frequency:

Calibration verification is recommended every two (2) years

Notes:

1. Terminal Based Accuracy – Includes effects of linearity, hysteresis and repeatability. Analog output adds 0.005% of span
2. For zero based spans and reference conditions of 25°C, 0 psig static pressure, 10 to 55% RH.

Operating Conditions – All Models

Parameter	Reference Condition		Rated Condition		Operative Limits		Transportation and Storage	
	°C	°F	°C	°F	°C	°F	°C	°F
Ambient Temperature	25±1	77±2	-40 to 85	-40 to 185	-40 to 85	-40 to 185	-55 to 120	-67 to 248
Meter Body Temperature	25±1	77±2	-40 to 110*	-40 to 230*	-40 to 125	-40 to 257	-55 to 120	-67 to 248
Process Interface Temp. STF724, STF732 only	25±1	77±2	-40 to 110*	-40 to 230*	-40 to 175**	-40 to 350**	-55 to 125	-67 to 257
Humidity %RH	10 to 55		0 to 100		0 to 100		0 to 100	
Minimum Pressure **mmHg absolute** **inH$_2$O absolute**	atmospheric atmospheric		25 13		2 (short term ***) 1 (short term ***)			
Supply Voltage	10.8 to 42.4 Vdc at terminals							
Load Resistance	0 to 1,440 ohms (as shown in **Figure 2**)							

* For CTFE fill fluid, the rating is –15 to 110 °C (5 to 230°F)
** For CTFE fill fluid, the maximum temperature rating is 150°C (300°F)
*** Short term equals 2 hours at 70°C (158 °F)

Maximum Allowable Working Pressure (MAWP) [3, 4]

(ST 800 products are rated to Maximum Allowable Working Pressure. MAWP depends on Approval Agency and transmitter materials of construction.)

STF 724 & STF 732	Flange Material	Ambient Temperature -29 to 38°C [-20 to 100°F]	Max Meterbody Temperature 125°C [257°F]	Process Interface Temperature 175°C [350°F]
ANSI Class 150 **psi [bar]**	Carbon Steel 304 S.S. 316 S.S.	285 [19.6] 275 [19.0] 275 [19.0]	245 [16.9] 218 [15.0] 225 [15.5]	215 [14.8] 198 [13.7] 205 [14.1]
ANSI Class 300 **psi [bar]**	Carbon Steel 304 S.S. 316 S.S.	740 [51.0] 720 [49.6] 720 [49.6]	668 [46.0] 570 [39.3] 590 [40.7]	645 [44.5] 518 [35.7] 538 [37.1]
DN PN40 **psi [bar]**	Carbon Steel 304 S.S. 316 S.S.	580 [40.0] [1] 534 [36.8] [1] 534 [36.8] [1]	574 [39.6] 419 [28.9] 434 [29.9]	559 [38.5] 385 [26.5] 399 [27.5]
STF72F& STF73F ANSI Class 150 psi [bar]	316L Stainless Steel	230 [15.9]	185 [12.8]	No rating at this temp

[1] Ambient Temperature for DN PN40 is –10 to 50°C [14 to 122 F]

[3] MAWP applies for temperature range -40 to 125°C. However, Static Pressure Limit is de-rated to 3,000 psi from -26°C to -40°C.
Use of graphite o-rings de-rates transmitter to 3,625 psi. Use of adaptor with graphite o-rings de-rates transmitter to 3,000 psi.

[4] Consult factory for MAWP of ST 800 transmitters with CSA approval.

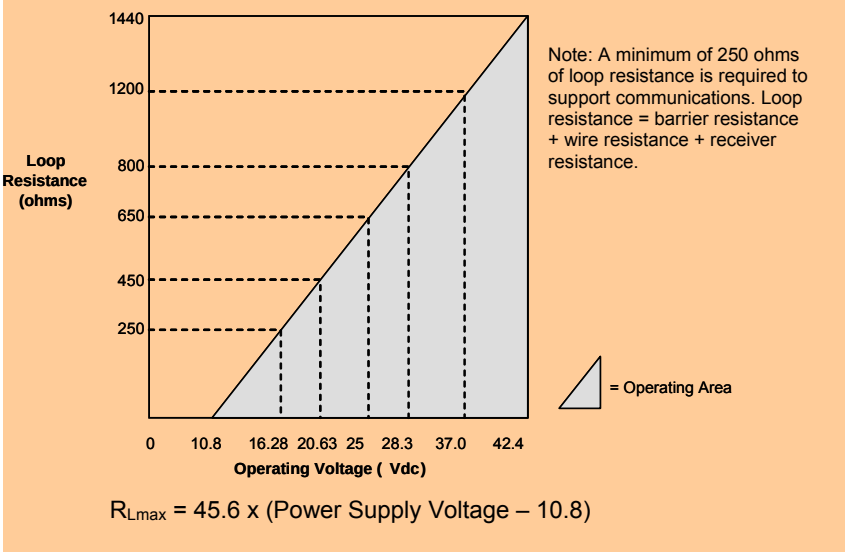


Figure 2 - Supply voltage and loop resistance chart & calculations

Performance Under Rated Conditions – All Models

Parameter	Description
Analog Output **Digital Communications**:	Two-wire, 4 to 20 mA (HART & DE Transmitters only) Honeywell DE, HART 7 protocol or FOUNDATION Fieldbus ITK 6.0.1 compliant All transmitters, irrespective of protocol have polarity insensitive connection.
Output Failure Modes	**Honeywell Standard:** / **NAMUR NE 43 Compliance**: **Normal Limits:** 3.8 – 20.8 mA / 3.8 – 20.5 mA **Failure Mode:** ≤ 3.6 mA and ≥ 21.0 mA / ≤ 3.6 mA and ≥ 21.0 mA
Supply Voltage Effect	0.005% span per volt.
Transmitter Turn on Time **(includes power up & test algorithms)**	HART or DE: 2.5 sec. Foundation Fieldbus: Host dependant
Response Time (delay + time constant)	**DE/HART Analog Output**: 90mS **FOUNDATION Fieldbus**: 150mS (Host Dependant)
Damping Time Constant	**HART:** Adjustable from 0 to 32 seconds in 0.1 increments. **Default:** 0.50 seconds **DE:** Discrete values 0, .16, .32, .48, 1, 2, 4, 8, 16, 32 seconds. **Default:** 0.48 seconds
Vibration Effect	Less than +/- 0.1% of URL w/o damping Per IEC60770-1 field or pipeline, high vibration level (10-2000Hz: 0.21 displacement/3g max acceleration)
Electromagnetic Compatibility	IEC 61326-3-1
Lightning Protection Option	**Leakage Current:** 10uA max @ 42.4VDC 93C **Impulse rating:** 8/20uS 5000A (>10 strikes) 10000A (1 strike min.) 10/1000uS 200A (> 300 strikes)

Materials Specifications (see model selection guide for availability/restrictions with various models)

Parameter	Description
Barrier Diaphragms Material	316L SS, Hastelloy® C-276[2], Monel® 400 [**3]
Process Head Material	316 SS[4], Carbon Steel (Zinc-plated) [5], Hastelloy C-276*[6], Monel 400 [**7]
Vent/Drain Valves & Plugs [1]	316 SS[4], Hastelloy C-276[2], Monel 400 [7]
Gasket Ring Material (Wetted)	316/316L SS, Hastelloy® C-276*[2], Monel®400**[3]
Extension Tube Material	316 SS[4]
Head Gaskets	Glass-filled PTFE standard. Viton® and graphite are optional.
Meter Body Bolting	Carbon Steel (Zinc plated) standard. Options include 316 SS, NACE A286 SS bolts, Monel K500, Super Duplex and B7M.
Optional Adapter Flange and Bolts	Adapter Flange materials include 316 SS[4], Hastelloy C-276[6] and Monel 400[7]. Bolt material for flanges is dependent on process head bolts material chosen. Standard adaptor o-ring material is glass-filled PTFE. Viton and graphite are optional.
Mounting Flange **STF724, STF732** **STF72F, STF73F**	**Flush or Extended Diaphragm:** Zinc Chromate plated Carbon Steel[5], 304 SS, or 316 SS[4]. 316L SS *(NOTE: Mounting Flange is process wetted.)*
Fill Fluid	Silicone oil 200 or CTFE (Chlorotrifluoroethylene).
Electronic Housing	Pure Polyester Powder Coated Low Copper (<0.4%)-Aluminum. Meets NEMA 4X, IP66, & P67. All stainless steel housing is optional.
Mounting	See Figure 3 for typical flange mounting arrangement.
Process Connections **All Models** **STF724, STF732** **STF72F, STF73F**	 **Process Head:** 1/4-inch NPT; 1/2-inch NPT with adapter and DIN, standard options. **Flange:** 2, 3 or 4-inch Class 150 or 300 ANSI; DN50-PN40, DN80-PN40 or DN100-PN40 DIN flange. **Extended Diaphragm:** 2, 4, or 6 inches (50, 101, 152 mm) long. 2 or 3-inch, Class 150 ANSI flange.
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Dimensions	See **Figure 4, Figure 5** & Figure 6
Net Weight	STF72F, STF73F:14-19 pounds (6.4 - 8.7Kg). With Aluminum Housing STF728, STF732: 18-32 pounds (8.2 - 14.5Kg). With Aluminum Housing

[1] Vent/Drains are sealed with Teflon®
[2] Hastelloy C-276 or UNS N10276
[3] Monel 400 or UNS N04400
[4] Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.
[5] Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use 316 stainless steel wetted Process Heads.
[6] Hastelloy C-276 or UNS N10276. Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy C-276
[7] Monel 400 or UNS N04400. Supplied as indicated or as Grade M30C, the casting equivalent of Monel 400
* Flush design only.
**Flush or pseudo flange design.

Communications Protocols & Diagnostics

HART Protocol

Version:

HART 7

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See **Figure 2**.

Minimum Load: 0 ohms. (For handheld communications a minimum load of 250 ohms is required)

Foundation Fieldbus (FF)

Power Supply Requirements

Voltage: 9.0 to 32.0Vdc at terminals

Steady State Current: 17.6mAdc

Software Download Current: 27.4mAdc

Available Function Blocks

Block Type	Qty	Execution Time
Resource	1	n/a
Transducer	1	n/a
Diagnostic	1	n/a
Analog Input	1*	30 ms
PID w/Autotune	1	45 ms
Integrator	1	30 ms
Signal Char (SC)	1	30 ms
LCD Display	1	n/a
Flow Block	1	30 ms
Input Selector	1	30 ms
Arithmetic	1	30 ms

* AI block may have two (2) additional instantiations.

All available function blocks adhere to FOUNDATION Fieldbus standards. PID blocks support ideal & robust PID algorithms with full implementation of Auto-tuning.

Link Active Scheduler

Transmitters can perform as a backup Link Active Scheduler and take over when the host is disconnected. Acting as a LAS, the device ensures scheduled data transfers typically used for the regular, cyclic transfer of control loop data between devices on the Fieldbus.

Number of Devices/Segment

Entity IS model: 6 devices/segment

Schedule Entries

18 maximum schedule entries

Number of VCR's: 24 max

Compliance Testing: Tested according to ITK 6.0.1

Software Download

Utilizes Class-3 of the Common Software Download procedure as per FF-883 which allows the field devices of any manufacturer to receive software upgrades from any host.

Honeywell Digitally Enhanced (DE)

DE is a Honeywell proprietary protocol which provides digital communications between Honeywell DE enabled field devices and Hosts.

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See **Figure 2.**

Standard Diagnostics

ST 700 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or

Critical Diagnostics

HART DD/DTM tools	Basic Display
Electronic Module DAC Failure	Electronics Module fault
Meter Body NVM Corrupt	Meterbody fault
Config Data Corrupt	Electronics Module fault
Electronic Module Diag Failure	Electronics Module fault
Meter Body Critical Failure	Meterbody fault
Sensor Comm Timeout	Meterbody Comm fault

Non-Critical Diagnostics

HART DD/DTM tools
Display Failure
Electronic Module Comm Failure
Meter Body Excess Correct
Sensor Over Temperature
Fixed Current Mode
PV Out of Range
No Factory Calibration
No DAC Compensation
LRV Set Error – Zero Config Button
URV Set Error – Span Config Button
AO Out of Range
Loop Current Noise
Meter Body Unreliable Comm
Tamper Alarm
No DAC Calibration
Sensor Supply Voltage Low

Refer to ST 700 manuals for additional level diagnostic information

Other Certification Options

Materials

- NACE MRO175, MRO103, ISO15156

Approval Certifications:

AGENCY	TYPE OF PROTECTION	COMM. OPTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
FM Approvals™	**Explosionproof:** Class I, Division 1, Groups A, B, C, D; **Dust Ignition Proof:** Class II, III, Division 1, Groups E, F, G; T4 Class I, Zone 1/2, AEx d IIC T4 Class II, Zone 21, AEx tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G: T4 Class 1, Zone 0, AEx ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D locations, Class 1, Zone 2, AEx nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-
Canadian Standards Association (CSA)	**Explosion Proof:** Class I, Division 1, Groups A, B, C, D; **Dust Ignition Proof:** Class II, III, Division 1, Groups E, F, G; T4 Ex d IIC T4 Ex tD A21 T 95°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4 Ex nA IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D; T4 Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-
	Canadian Registration Number (CRN):	All models have been registered in all provinces and territories in Canada and are marked CRN: 0F8914.5C.		
ATEX	**Flameproof:** II 1/2 G Ex d IIC T4 II 2 D Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: II 1 G Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: II 3 G Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	All

Approval Certifications: (Continued)

IECEx (World)	**Flameproof :** Ga/Gb Ex d IIC T4 Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	All
SAEx (South Africa)	**Flameproof :** Ga/Gb Ex d IIC T4 Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	All
INMETRO (Brazil)	**Flameproof:** Br- Ga/Gb Ex d IIC T4 Br- Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Br- Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure : IP 66/67	All	All	-
NEPSI (China)	**Flameproof:** Br- Ga/Gb Ex d IIC T4 Br- Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Br- Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure : IP 66/67	All	All	-

Notes:

1. Operating Parameters:

Voltage = 11 to 42 V DC = 10 to 30 V (FF)	Current = 4-20 mA Normal (3.8 – 23 mA Faults) = 30 mA (FF)

2. Intrinsically Safe Entity Parameters
   a. Analog/ DE/ HART Entity Values:

Vmax= Ui = 30V After 27th September 2013 Vmax= Ui = 30V	Imax= Ii= 105mA Imax= Ii= 225mA	Ci = 4.2nF Ci = 4.2nF	Li = 984 uH Li = 0 uH	Pi =0.9W Pi =0.9W

   b. Foundation Fieldbus- Entity Values

Vmax= Ui = 30V	Imax= Ii= 225mA	Ci = 0nF	Li = 0 uH	Pi =1W

Marine Certificates	This certificate defines the certifications covered for the ST 700 Pressure Transmitter family of products. It represents the compilation of the five certificates Honeywell currently has covering the certification of these products into marine applications.
	American Bureau of Shipping (ABS) - 2009 Steel Vessel Rules 1-1-4/3.7, 4-6-2/5.15, 4-8-3/13 & 13.5, 4-8-4/27.5.1, 4-9-7/13. Certificate number: 04-HS417416-PDA
	Bureau Veritas (BV) - Product Code: 389:1H. Certificate number: 12660/B0 BV
	Det Norske Veritas (DNV) - Location Classes: Temperature D, Humidity B, Vibration A, EMC B, Enclosure C. For salt spray exposure; enclosure of 316 SST or 2-part epoxy protection with 316 SST bolts to be applied. Certificate number: A-11476
	Korean Register of Shipping (KR) - Certificate number: LOX17743-AE001
	Lloyd's Register (LR) - Certificate number: 02/60001(E1) & (E2)
SIL 2/3 Certification	IEC 61508 SIL 2 for non-redundant use and SIL 3 for redundant use according to EXIDA and TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 2010; IEC 61508-2: 2010; IEC61508-3: 2010.

Dimensional Drawings

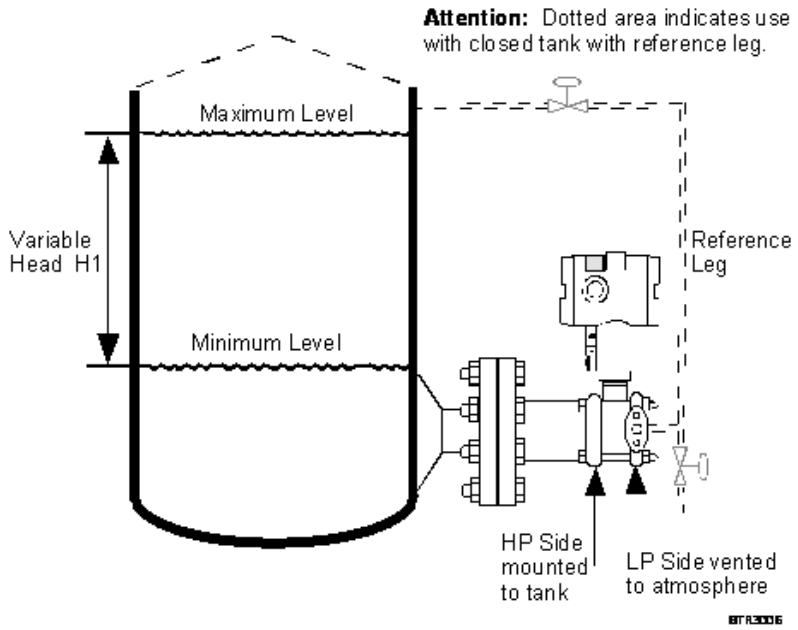
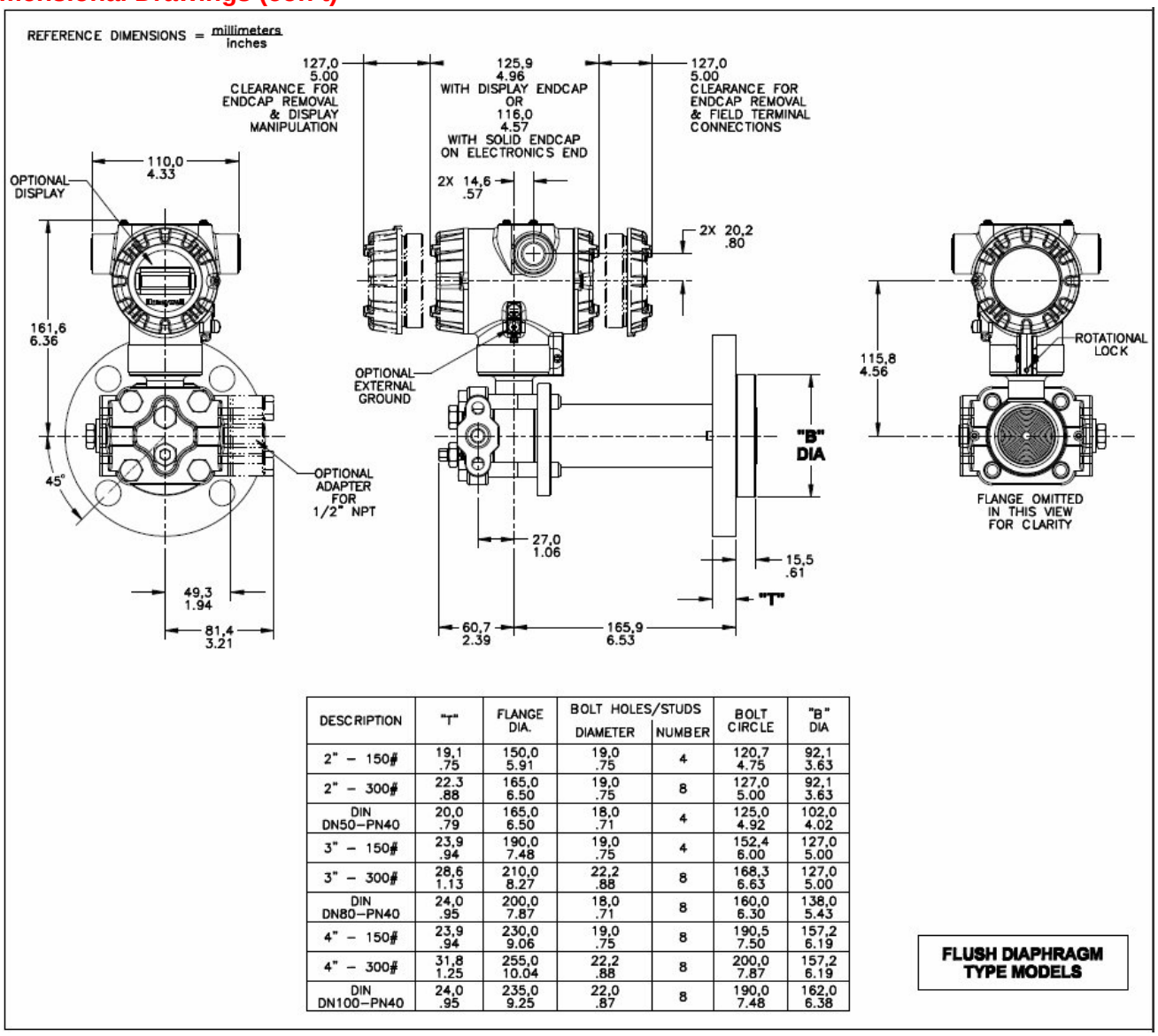


Figure 3 – Typical mounting for flange mounted level transmitter

Dimensional Drawings (con't)

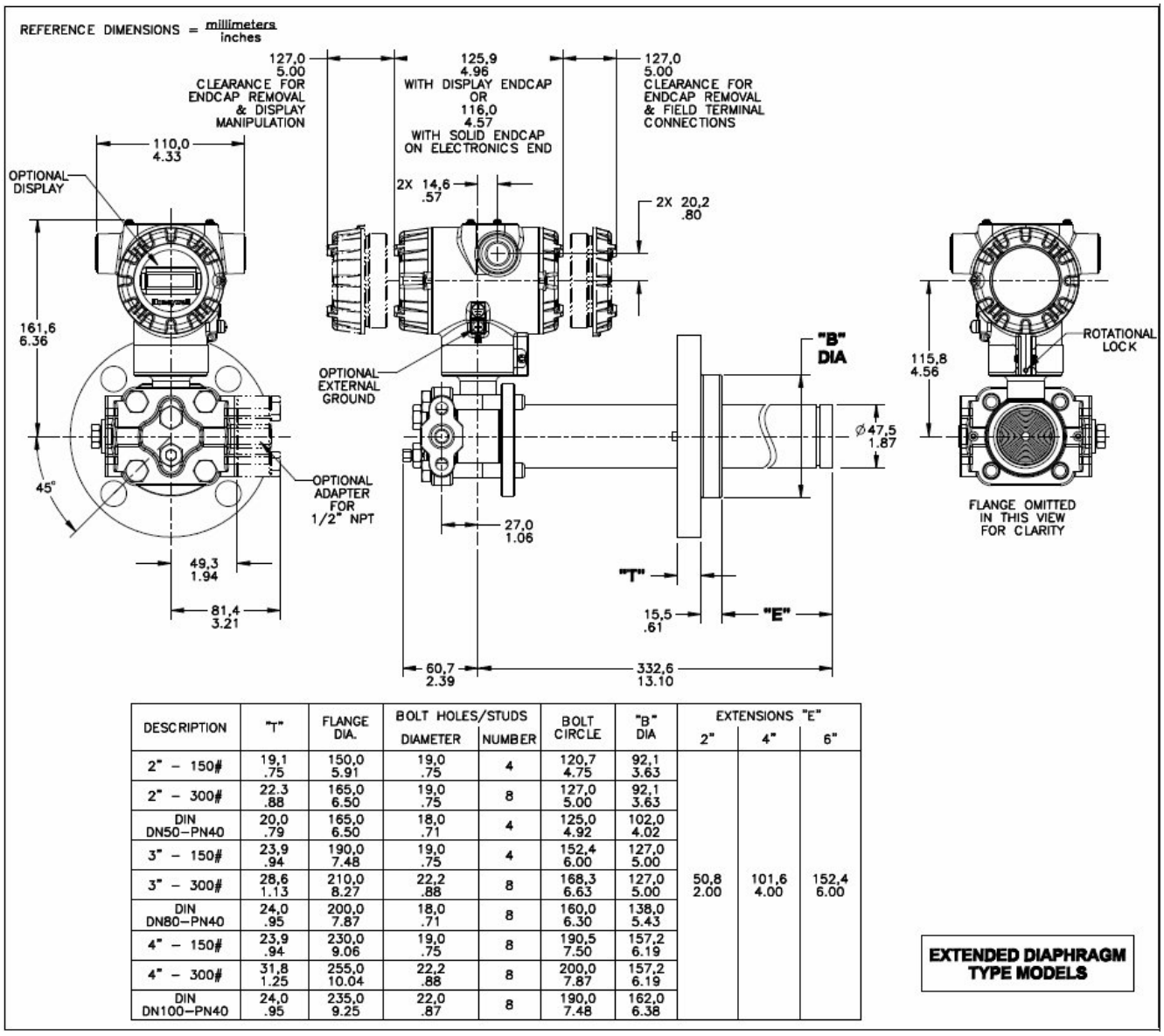


DESCRIPTION	"T"	FLANGE DIA.	BOLT HOLES/STUDS DIAMETER	BOLT HOLES/STUDS NUMBER	BOLT CIRCLE	"B" DIA
2" – 150#	19,1 .75	150,0 5.91	19,0 .75	4	120,7 4.75	92,1 3.63
2" – 300#	22.3 .88	165,0 6.50	19,0 .75	8	127,0 5.00	92,1 3.63
DIN DN50–PN40	20,0 .79	165,0 6.50	18,0 .71	4	125,0 4.92	102,0 4.02
3" – 150#	23,9 .94	190,0 7.48	19,0 .75	4	152,4 6.00	127,0 5.00
3" – 300#	28,6 1.13	210,0 8.27	22,2 .88	8	168,3 6.63	127,0 5.00
DIN DN80–PN40	24,0 .95	200,0 7.87	18,0 .71	8	160,0 6.30	138,0 5.43
4" – 150#	23,9 .94	230,0 9.06	19,0 .75	8	190,5 7.50	157,2 6.19
4" – 300#	31,8 1.25	255,0 10.04	22,2 .88	8	200,0 7.87	157,2 6.19
DIN DN100–PN40	24,0 .95	235,0 9.25	22,0 .87	8	190,0 7.48	162,0 6.38

FLUSH DIAPHRAGM TYPE MODELS

Figure 4 – Typical mounting dimensions for flush diaphragm type models STF728 and STF732.

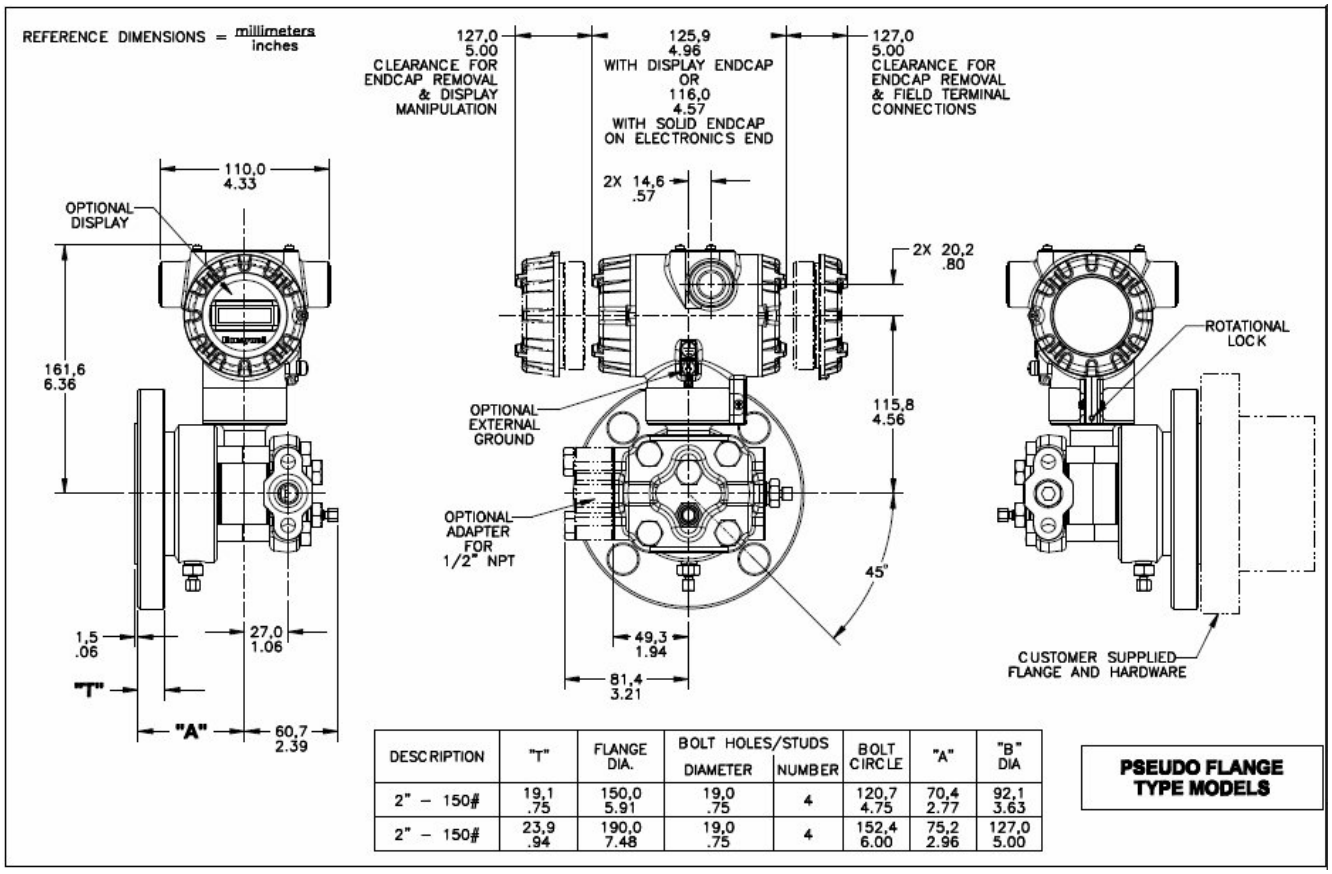
Dimensional Drawings (con't)



DESCRIPTION	"T"	FLANGE DIA.	BOLT HOLES/STUDS DIAMETER	BOLT HOLES/STUDS NUMBER	BOLT CIRCLE	"B" DIA	EXTENSIONS "E" 2"	EXTENSIONS "E" 4"	EXTENSIONS "E" 6"
2" – 150#	19,1 .75	150,0 5.91	19,0 .75	4	120,7 4.75	92,1 3.63	50,8 2.00	101,6 4.00	152,4 6.00
2" – 300#	22.3 .88	165,0 6.50	19,0 .75	8	127,0 5.00	92,1 3.63			
DIN DN50–PN40	20,0 .79	165,0 6.50	18,0 .71	4	125,0 4.92	102,0 4.02			
3" – 150#	23,9 .94	190,0 7.48	19,0 .75	4	152,4 6.00	127,0 5.00			
3" – 300#	28,6 1.13	210,0 8.27	22,2 .88	8	168,3 6.63	127,0 5.00			
DIN DN80–PN40	24,0 .95	200,0 7.87	18,0 .71	8	160,0 6.30	138,0 5.43			
4" – 150#	23,9 .94	230,0 9.06	19,0 .75	8	190,5 7.50	157,2 6.19			
4" – 300#	31,8 1.25	255,0 10.04	22,2 .88	8	200,0 7.87	157,2 6.19			
DIN DN100–PN40	24,0 .95	235,0 9.25	22,0 .87	8	190,0 7.48	162,0 6.38			

Figure 5 – Typical mounting dimensions for extended diaphragm type models STF728 and STF732.

Dimensional Drawings (con't)



DESCRIPTION	"T"	FLANGE DIA.	BOLT HOLES/STUDS DIAMETER	BOLT HOLES/STUDS NUMBER	BOLT CIRCLE	"A"	"B" DIA
2" – 150#	19,1 .75	150,0 5.91	19,0 .75	4	120,7 4.75	70,4 2.77	92,1 3.63
2" – 150#	23,9 .94	190,0 7.48	19,0 .75	4	152,4 6.00	75,2 2.96	127,0 5.00

PSEUDO FLANGE TYPE MODELS

Figure 6 – Typical mounting dimensions for pseudo flange type models STF72F, STF73F, and STF74F.

Model Selection Guides are subject to change and are inserted into the specifications as guidance only.
Prior to specifying or ordering a model check for the latest revision Model Selection Guides which are published at:
www.honeywellprocess.com/en-US/pages/default.aspx

Model Selection Guide

Model STF700
Flange Mounted Liquid Level Transmitter

Model Selection Guide

34-ST-16U-103 Issue 2

Instructions

- Select the desired Key Number. The arrow to the right marks the selection available.
- Make one selection from each Table (I, II and IX) using the column below the proper arrow.
- A (●) denotes unrestricted availability. A letter denotes restricted availability.
- Restrictions follow Table IX.

Key Number	I	II	III	IV	V	VI	VII	VIII (Optional)		IX
STF7 _ _	- _ _ _ _ _ _	- _ _ _	- _	- _ _ _	- _ _ _	- _	- _ _ _ _	- _ _ , _ _	+	0 0 0 0

KEY NUMBER	URL	LRL	Max Span	Min Span	Units	Selection	Availability	
Measurement Range Std Accuracy	400 (1000)	-400 (-1000)	400 (1000)	4 (10)	" H_2O (mbar)	STF724	↓	
	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STF732	↓	
	400 (1000)	-400 (-1000)	400 (1000)	1 (2.5)	" H_2O (mbar)	STF72F		↓
	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STF73F		↓

TABLE I	Materials of Construction	Design	Ref. Head	Vent Drain Valve on Ref. Head [2]	Barrier Diaphrm. (wetted)	Diaphrm. Plate (wetted)	Extension (wetted)	Sel.		
Meter Body & Flange Design	a. Process Wetted Heads & Diaphragm Materials	Flush	Carbon [1] Steel	316 SS	316L SS	316L SS	N/A	A _ _ _ _ _	●	
					Hast C [3]	316L SS		W _ _ _ _ _	●	
					Hast C [3]	Hast C [3]		B _ _ _ _ _	●	
			316 SS [5]		316L SS	316L SS		E _ _ _ _ _	●	
					Hast C [3]	316L SS		X _ _ _ _ _	●	
					Hast C [3]	Hast C [3]		F _ _ _ _ _	●	
			Hast C [3, 6]	Hast C [3]	Hast C [3]	Hast C [3]		J _ _ _ _ _	●	
		Extended	Carbon [1] Steel	316 SS	316L SS	316L SS	316L SS	M _ _ _ _ _	●	
					Hast C [3]			N _ _ _ _ _	●	
			316 SS [5]		316L SS			R _ _ _ _ _	●	
					Hast C [3]			S _ _ _ _ _	●	
		Pseudo Flange	Carbon [1] Steel	316 SS	316L SS	N/A	N/A	1 _ _ _ _ _		●
					Hast C [3]			2 _ _ _ _ _		●
			316 SS [5]		316L SS			4 _ _ _ _ _		●
					Hast C [3]			5 _ _ _ _ _		●
	b. Fill Fluid (Meter Body & Flange)	Silicone Oil 200						_ 1 _ _ _ _	●	●
		Fluorinated Oil CTFE						_ 2 _ _ _ _	●	●
	c. Process Connection	Reference Head: 1/4 NPT				Flange: High Pressure Side		_ _ A _ _ _	●	●
						Low Pressure Side		_ _ C _ _ _		●
		Reference Head: 1/2 NPT Adapter - material matches head material and head bolt material [11]				High Pressure Side		_ _ H _ _ _	●	●
						Low Pressure Side		_ _ K _ _ _		●
	d. Bolts for Process Heads	Carbon Steel Bolts						_ _ _ C _ _	a	a
		316 SS Bolts						_ _ _ S _ _	a	a
		A286 SS (NACE) Bolts						_ _ _ N _ _	●	●
		B7M Bolts						_ _ _ B _ _	●	●
	e. Vent/Drain Type/Location	Ref. Head Type	Vent/Drain Location	Vent Material				Sel.		
		Single Ended	None	None				_ _ _ _ 1 _	●	●
		Single Ended	Side w/Vent	Matches Head Material [11]				_ _ _ _ 2 _	●	●
		Single Ended	Side w/Center Vent	Stainless Steel Only				_ _ _ _ 3 _	t	t
		Dual Ended	End w/Vent	Matches Head Material [11]				_ _ _ _ 4 _	●	●
		Dual Ended	End w/Center Vent	Stainless Steel Only				_ _ _ _ 5 _	t	t
		Dual Ended	Side w/ Vent & End w/Plug	Matches Head Material [11]				_ _ _ _ 6 _	●	●
	f. Gasket Material	Teflon® or PTFE (Glass Filled)						_ _ _ _ _ A	●	●
		Viton® or Fluorocarbon Elastomer						_ _ _ _ _ B	●	●

[1] Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use the 316 stainless steel Wetted Reference Head.
[2] Vent/Drains are Teflon or PTFE coated for lubricity.
[3] Hastelloy® C-276 or UNS N10276
[5] Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS
[6] Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy® C-276
[11] Except Carbon Steel Heads shall use 316SS Vent/Drain, Plugs & Adapters when required

TABLE II			Flange Material	Threaded Nut Ring Material	Selection	Availability STF7xx 24 32	Availability STF7xx 2F 3F
Flange Assembly	a. Flange (ANSI Flanges have 125-500 AARH Surface Finish)	3" ANSI Class 150	Carbon Steel (non-wetted)	Carbon Steel (non-wetted)	1 _ _	•	
		3" ANSI Class 300			2 _ _	•	
		DN80-PN40 DIN			3 _ _	•	
		4" ANSI Class 150			4 _ _	•	
		4" ANSI Class 300			5 _ _	•	
		DN100-PN40 DIN			6 _ _	•	
		2" ANSI Class 150			7 _ _	•	
		2" ANSI Class 300			8 _ _	•	
		DN50-PN40 DIN			9 _ _	•	
		3" ANSI Class 150	304 SS (non-wetted)	304 SS (non-wetted)	A _ _	•	
		3" ANSI Class 300			B _ _	•	
		DN80-PN40 DIN			C _ _	•	
		4" ANSI Class 150			D _ _	•	
		4" ANSI Class 300			E _ _	•	
		DN100-PN40 DIN			F _ _	•	
		2" ANSI Class 150			Q _ _	•	
		2" ANSI Class 300			U _ _	•	
		DN50-PN40 DIN			V _ _	•	
		3" ANSI Class 150	316 SS (non-wetted)	304 SS (non-wetted)	H _ _	•	
		3" ANSI Class 300			J _ _	•	
		DN80-PN40 DIN			K _ _	•	
		4" ANSI Class 150			L _ _	•	
		4" ANSI Class 300			M _ _	•	
		DN100-PN40 DIN			N _ _	•	
		2" ANSI Class 150			W _ _	•	
		2" ANSI Class 300			X _ _	•	
		DN50-PN40 DIN			Z _ _	•	
		Pseudo Flange on Standard DP			**Sel.**		
		2" ANSI Class 150 without Vent/Drain	316L SS (wetted)	Not Applicable	S _ _		•
		2" ANSI Class 150 with Vent/Drain			T _ _		•
		3" ANSI Class 150 without Vent/Drain			P _ _		•
		3" ANSI Class 150 with Vent/Drain			R _ _		•
	b. Gasket Ring (wetted)	No Selection			_ 0 _		•
		Flush Design		316L SS Hastelloy® C [3]	_ 1 _	s	
					_ 2 _	s	
		Extended Design		316L SS	_ 5 _	v	
	c. Extension (wetted)	No Selection			_ _ 0		•
		Flush			_ _ F	w	
		Diameter		**Length**	**Sel.**		
		1.87 Inches (for 2", 3" or 4 " spud)[13]		2 inches	_ _ C	v	
				4 inches	_ _ D	v	
				6 inches	_ _ E	v	

[3] Hastelloy® C-276 or UNS N10276

[13] For part numbers and pricing information on Tank Spuds refer to page ST-91 (Supplementary Accessories & Kits).

TABLE III	Agency Approvals (see data sheet for Approval Code Details)	Selection		
Approvals	No Approvals Required	0	*	*
	FM Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	A	*	*
	CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	B	*	*
	ATEX Explosion proof, Intrinsically Safe & Non-incendive	C	*	*
	IECEx Explosion proof, Intrinsically Safe & Non-incendive	D	*	*
	SAEx/CCoE Explosion proof, Intrinsically Safe & Non-incendive	E	*	*
	INMETRO Explosion proof, Intrinsically Safe & Non-incendive	F	*	*
	NEPSI Explosion proof, Intrinsically Safe & Non-incendive	G	*	*

TABLE IV	TRANSMITTER ELECTRONICS SELECTIONS			Selection		
	Material	Connection	Lightning Protection			
a. Electronic Housing Material & Connection Type	Polyester Powder Coated Aluminum	1/2 NPT	None	A _ _	*	*
	Polyester Powder Coated Aluminum	M20	None	B _ _	*	*
	Polyester Powder Coated Aluminum	1/2 NPT	Yes	C _ _	*	*
	Polyester Powder Coated Aluminum	M20	Yes	D _ _	*	*
	316 Stainless Steel (Grade CF8M)	1/2 NPT	None	E _ _	*	*
	316 Stainless Steel (Grade CF8M)	M20	None	F _ _	*	*
	316 Stainless Steel (Grade CF8M)	1/2 NPT	Yes	G _ _	*	*
	316 Stainless Steel (Grade CF8M)	M20	Yes	H _ _	*	*
b. Output/ Protocol	**Analog Output**	**Digital Protocol**				
	4-20mA dc	HART Protocol		_ H _	*	*
	4-20mA dc	DE Protocol		_ D _	*	*
	none	Foundation Fieldbus		_ F _	*	*
c. Customer Interface Selections	**Indicator**	**Ext Zero, Span & Config Buttons**	**Languages**			
	None	None	None	_ _ 0	*	*
	None	Yes (Zero/Span Only)	None	_ _ A	f	f
	Basic	None	English	_ _ B	*	*
	Basic	Yes	English	_ _ C	*	*

					Availability STF7xx 24 32	2F 3F
TABLE V	**CONFIGURATION SELECTIONS**			**Selection**		
a. Application Software	**Diagnostics**					
	Standard Diagnostics			1 _ _	*	*
b. Output Limit, Failsafe & Write Protect Settings	**Write Protect**	**Fail Mode**	**High & Low Output Limits[3]**			
	Disabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 1 _	f	f
	Disabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 2 _	f	f
	Enabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 3 _	f	f
	Enabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 4 _	f	f
	Enabled	N/A	N/A Fieldbus	_ 5 _	g	g
	Disabled	N/A	N/A Fieldbus	_ 6 _	g	g
c. General Configuration	Factory Standard			_ _ S	*	*
	Custom Configuration (Unit Data Required from customer)			_ _ C	*	*

[3] NAMUR Output Limits 3.8 - 20.5mAdc can be configured by the customer or select custom configuration Table Vc

TABLE VI	**CALIBRATION & ACCURACY SELECTIONS**			**Selection**		
Accuracy and Calibration	**Accuracy**	**Calibrated Range**	**Calibration Qty**			
	Standard	Factory Std	Single Calibration	A	*	*
	Standard	Custom (Unit Data Required)	Single Calibration	B	*	*

TABLE VII	**ACCESSORY SELECTIONS**	**Selection**		
a. Mounting Bracket	None (not required with flange mount unit)	0 _ _ _	*	*
b. Customer Tag	No customer tag	_ 0 _ _	*	*
	One Wired Stainless Steel Tag (Up to 4 lines 26 char/line)	_ 1 _ _	*	*
	Two Wired Stainless Steel Tag (Up to 4 lines 26 char/line)	_ 2 _ _	*	*
c. Unassembled Conduit Plugs & Adapters	No Conduit Plugs or Adapters Required	_ _ A0	*	*
	1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter	_ _ A2	n	n
	1/2 NPT 316 SS Certified Conduit Plug	_ _ A6	n	n
	M20 316 SS Certified Conduit Plug	_ _ A7	m	m
	Minifast® 4 pin (1/2 NPT)	_ _ A8	n	n
	Minifast® 4 pin (M20)	_ _ A9	m	m

TABLE VIII	**OTHER Certifications & Options: (String in sequence comma delimited (XX, XX, XX,....)**	**Selection**		
Certifications & Warranty	None - No additional options	00	*	*
	NACE MR0175; MR0103; ISO15156 (FC33338) Process wetted parts only	FG	*	*
	NACE MR0175; MR0103; ISO15156 (FC33339) Process wetted and non-wetted parts	F7	c	c
	Marine (DNV, ABS, BV, KR, LR) (FC33340)	MT	*	*
	EN10204 Type 3.1 Material Traceability (FC33341)	FX	*	*
	Certificate of Conformance (F3391)	F3	*	*
	Calibration Test Report & Certificate of Conformance (F3399)	F1	*	*
	Certificate of Origin (F0195)	F5	*	*
	FMEDA (SIL 2/3) Certification (FC33337)	FE	j	j
	Over-Pressure Leak Test Certificate (1.5X MAWP) (F3392)	TP	*	*
	Cert Clean for O_2 or CL_2 service per ASTM G93	OX	e	e

TABLE IX	**Manufacturing Specials**			
Factory	**Factory Identification**	0000	*	*

MODEL RESTRICTIONS

Restriction Letter	**Available Only with**		**Not Available with**	
	Table	**Selection(s)**	**Table**	**Selection(s)**
a			VIII	FG, F7
b	Select only one option from this group			
c	Id	_ _ _ _ N,B _ _		
e	Ib	_ 2 _ _ _ _		
f			IVb	_ F _
g			IVb	_ H,D _
j	IVb	_ H _	Vb	_ 1,2,5,6, _
m	IVa	B,D,F,H _ _		
n	IVa	A,C,E,G _ _		
s	Ia	A,W,B,E,X,F,J _ _ _ _ _		
t			Ia	J _ _ _ _ _
v	Ia	M,N,R,S _ _ _ _ _		
w			Ia	M,N,R,S _ _ _ _ _
			IIb	_ 5 _

Sales and Service

For application assistance, current specifications, pricing, or name of the nearest Authorized Distributor, contact one of the offices below.

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Specifications are subject to change without notice.

For More Information

Learn more about how Honeywell's SmartLine Smart Pressure Transmitters can increase performance, reduce downtime and decrease configuration costs, visit our website www.honeywellprocess.com or contact your Honeywell account manager.

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